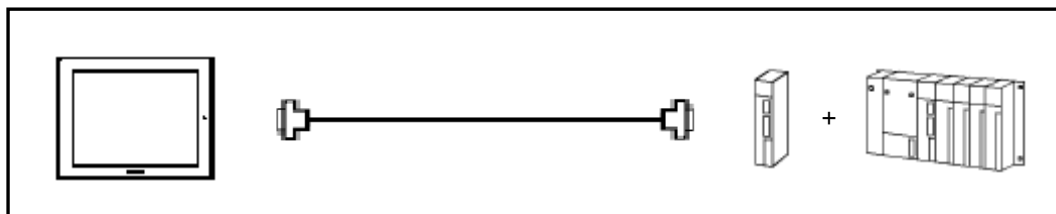



## OMRON Corporation PLC

### SYSMAC CV Series Connection





#### System Structure



#### GP

Machine 	Model	Remark
GP	GP70 Series GP77/77R Series GP2000 Series	Excepting for handy types.
GLC	GLC2000 Series	

#### PLC

CPU 	Link Interface 	Communication Method	Connection Cable 	GP 
CV500 CV1000 CVM1	Link I/F on CPU Unit *1	RS-232C	<b>Connection Method</b> [1]	
		RS-422	<b>Connection Method</b> [2]	
	CV500-LK201	RS-232C (COM Port 1)	<b>Connection Method</b> [3]	
		RS-232C (COM Port 2)	<b>Connection Method</b> [1]	
		RS-422 (COM Port 2)	<b>Connection Method</b> [2]	

\*1 Connect to the Host Link Port.

## Procedure to Connect PLC

Select PLC Type on GP-PRO/PB  
C -Package.

Refer to

**Selecting PLC Type**



Set the GP and PLC settings as the  
communication setting sample.

Refer to

**Communication**  
**Setting Sample**



Set GP communication.

There are 2 ways.

- Setting on GP-PRO/PB C-Package and transfer the data
- Setting on the Offline of the GP main unit.

Refer to

**Communication**  
**Settings [GP]**



Set PLC communication.

Refer to

**Communication**  
**Settings [PLC]**



Connect PLC to GP.

Please check the connection method  
according to the connection type, or  
distance.

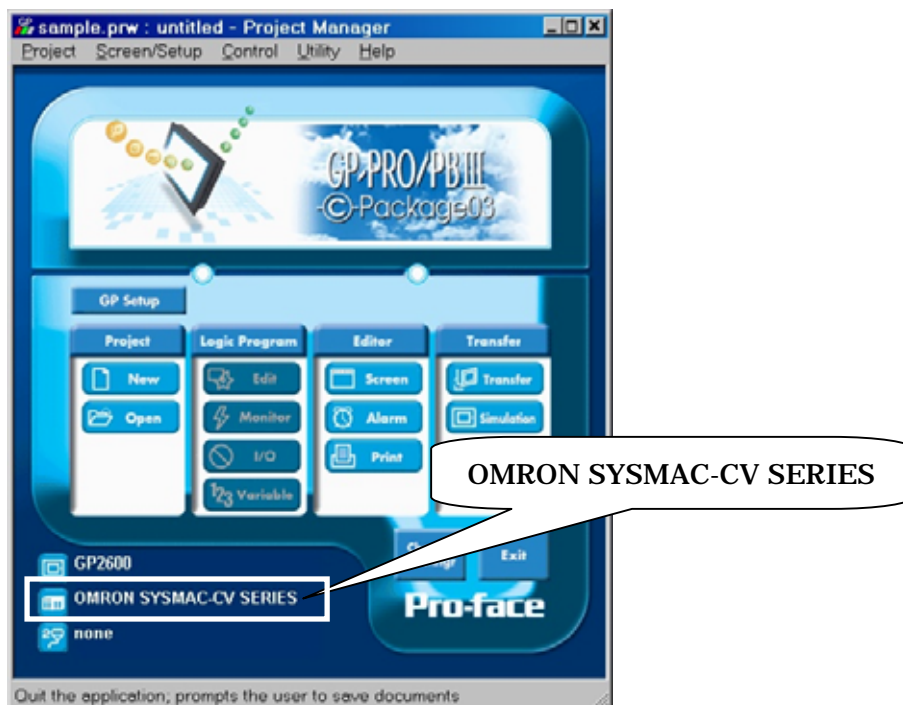
Refer to

**Connection Method** &  
**Recommended Products**

## Selecting PLC Type

Start up GP-PRO /PBIII.

Select the following PLC Type when creating the project file.



## Communication Setting Sample

### ■ SYSMAC CV Series

GP Setup		PLC Setup	
Baudrate	19200bps	Baudrate	19200bps
Data Length	7 bits	Data Length	7 bits
Stop Bit	2 bits	Stop Bit	2 bits
Parity Bit	Even	Parity Bit	Even
Data Flow Control	ER Control		
Communication Format	RS-232C	Communication Format	RS-232C
Communication Format	4 Line	Communication Format	RS-422
Unit No.	0	Station Number	0

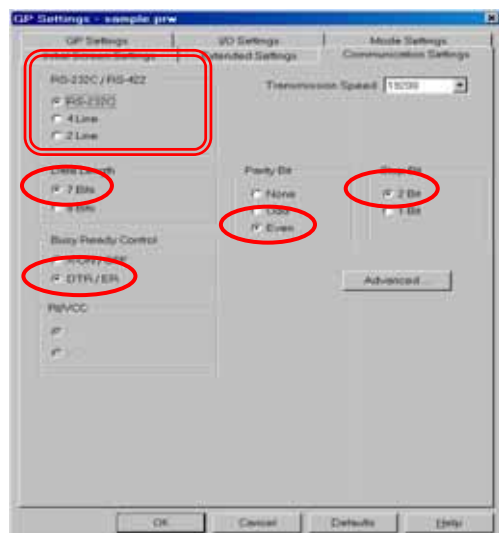
\*1 When GP is connected to COM Port 1 on the host link unit CV500-LK201, the unit number must be fixed as "0". The station number cannot be set on the PLC.

## Communication Settings [GP]

1 [GP-PRO/PB C-Package Setting]

Select [GP Setup] on Project Manager.

### 1) Communication Settings

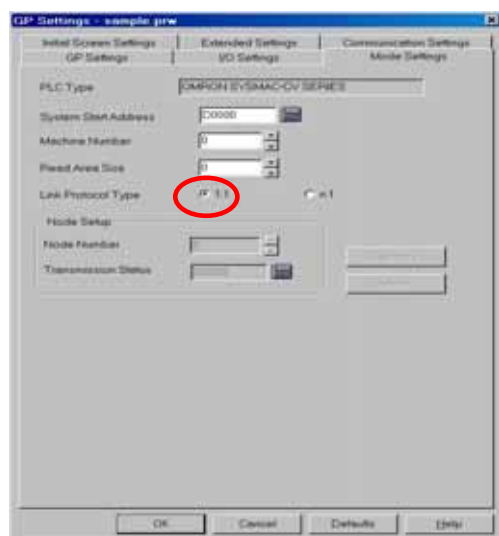


### 1) Communication Settings

Transmission Speed: 19200bps  
Data Length: 7 Bits  
Stop Bit: 2 Bits  
Parity Bit: Even  
Busy Ready Control: DTR / ER  
RS-232C/ RS-422  
RS-232C Connection: RS-232C  
RS-422 Connection: 4 Line

\* Select one in .

### 2) Mode Settings



### 2) Mode Settings

System Start Address: Arbitrary Address  
Machine Number: 0  
Link Protocol Type: 1:1

Select [Transfer] --> [Setup] --> [Transfer Settings].

### 3) Transfer Settings

**Transfer Settings**

**Send Information**

- ☒ Download Information
- ☒ GP System Screen
- ☐ Filing Data(CF card)
- ☐ Data Trans Func CSV Data(CF card)

**Transfer Method**

- ☒ Send All Screens
- ☐ Automatically Send Changed Screens
- ☐ Send User Selected Screens

**Transfer Mode**

- ☒ Preparation for a transfer and a transfer are made simultaneous.
- ☐ It is transferred after preparation for a transfer is finished.

**Setup**

- ☒ Automatic Setup
- ☐ Force System Setup
- ☐ Do NOT Perform Setup

**Use Extended Program :**

- ☒ Simulation

**Setup CFG file :**

- ☒ English
- ☐ Japanese
- ☐ Selection

**System Screen**

**Communications Port**

- ☒ COM
  - Comm Port: COM1
  - Baud Rate: 115.2K (bps)
  - Retry Count: 5
- ☐ Ethernet
  - IP Address: 0. 0. 0. 0
  - Port: 8000
- ☐ Ethernet: Auto Acquisition
- ☐ Memory Loader

OK Cancel Help

### 3) Transfer Settings GP System Settings: Checked

Transfer to GP after settings completed.

## 2. [GP Settings]

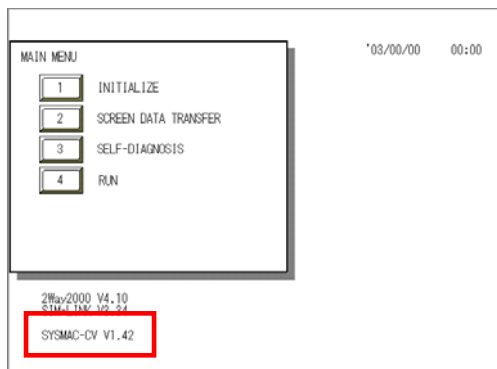
### - Displaying Setting Screen -

Touch the top left of the screen within 10 second after powering on.

Or touch the top right and the bottom right of the screen at the same time. Keep 2 points touched and touch the bottom left. The menu bar will display on the bottom of the screen.

Then touch [Offline].

#### 1) Checking GP Type

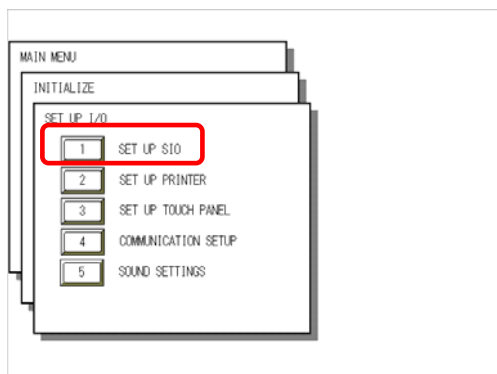


#### 1) Checking GP Type

If you have selected OMRON SYSMAC-CV Series, following will be shown.

“SYSMAC-CV”

#### 2) Communication Settings



#### 2) Communication Settings

[MAIN MENU]



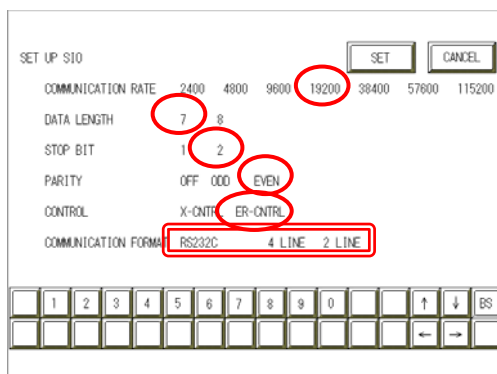
[INITIALIZE]



[SET UP I/O]



[SET UP SIO]



Communication Rate: 19200bps

Data Length: 7 Bits

Stop Bit: 2 Bits

Parity: Even

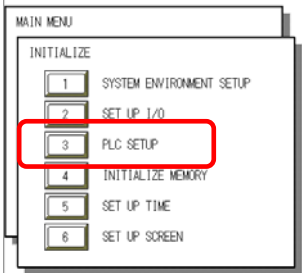
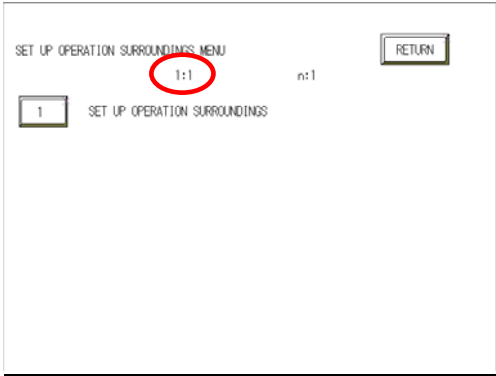
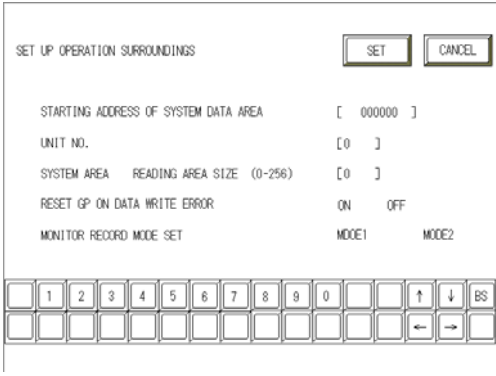
Control: ER Cntrl

Communication Format

RS-232C Connection: RS-232C

RS-422 Connection: 4 Line


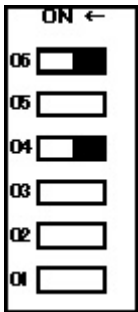
\* Select one in .

<p>3) Setting up Operation Surroundings</p> 	<p>3) Setting up Operation Surroundings</p> <p>[MAIN MENU] ↓ [INITIALIZE] ↓ [PLC SETUP] ↓ [PLC SETUP]</p>
	<p>SET UP OPERATION SURROUNDINGS MENU: 1:1</p>
	<p>Starting Address of System Data Area: Arbitrary Address</p> <p>Unit No.: 0</p>

## Communication Settings [PLC]

### 1. Link I/F on CPU Unit



[RS-232C Connection]

<p><u>1) Communication Path Switch Settings</u></p> 	<p><u>1) Communication Path Switch Settings</u></p> <p>Top (RS-232C Communication)</p>
<p><u>2) Dipswitch Settings</u></p> <p><b><u>Set the switches to the black.</u></b></p> 	<p><u>2) Dipswitch Settings</u></p> <p>SW4: OFF (Communicating by the values of the system settings)</p> <ul style="list-style-type: none"> <li>• Baud Rate: 19200bps</li> <li>• Stop Bit: 2 Bits</li> <li>• Parity Bit: Even</li> <li>• Data Length: 7 Bits</li> <li>• Station No.: 0</li> </ul> <p>SW6: OFF (Without Termination Resistance)</p> <p>* Settings of other dipswitches are not required for the communication with the GP.</p>



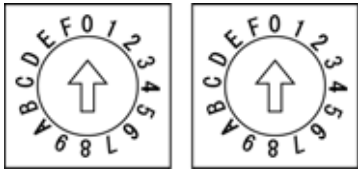


## 2. Link I/F on CPU Unit

[RS-422 Communication]

<p><u>1) Communication Path Switch Settings</u></p> 	<p><u>1) Communication Path Switch Settings</u></p> <p>Bottom (RS-422 Communication)</p>
<p><u>2) Dipswitch Settings</u></p> <p><b><u>Set the switches to the black.</u></b></p> 	<p><u>2) Dipswitch Settings</u></p> <p>SW4: OFF (Communicating by the values of the system settings)</p> <ul style="list-style-type: none"> <li>• Baud Rate: 19200bps</li> <li>• Stop Bit: 2 Bits</li> <li>• Parity Bit: Even</li> <li>• Data Length: 7 Bits</li> <li>• Station No.: 0</li> </ul> <p>SW6: ON (With Termination Resistance)</p> <p>* Settings of other dipswitches are not required for the communication with the GP.</p>

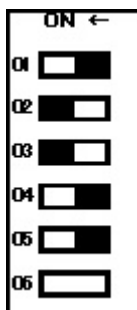
## 3. Host Link Unit CV500-LK201

### 3-1 [COM Port 1 Connection (RS-232C Fixed)]

<p><u>1) Station No. Switch Settings</u></p>  <p>( SW3: × 10      SW4: × 1 )</p> <p>* Settings of SW1 and SW2 are not required for the communication with the GP.</p>	<p><u>1) Station No. Switch Settings</u></p> <p>00 (Fixed)</p> <p>* Settings of SW1 and SW2 are not required for the communication with the GP.</p>
<p><u>2) 5V Output Switch Settings</u></p> 	<p><u>2) 5V Output Switch Settings</u></p> <p>Bottom (Not Supply)</p>
<p><u>3) Termination Resistance Switch Settings</u></p> 	<p><u>3) Termination Resistance Switch Settings</u></p> <p>Bottom (Without Termination Resistance)</p>

## 4) Dipswitch Settings

### Set the switches to the black.



## 4) Dipswitch Settings

\*1

SW1 (Transmission Condition Settings): OFF

SW2 (CTS Switch of Port 1): ON

SW3 (CTS Switch of Port 2): ON

SW4 (Spare): OFF

SW5 (Loopback Test): OFF

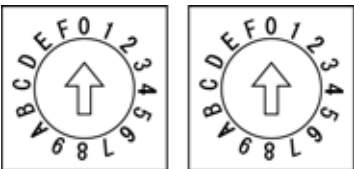

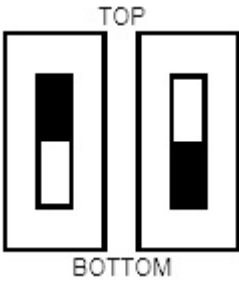
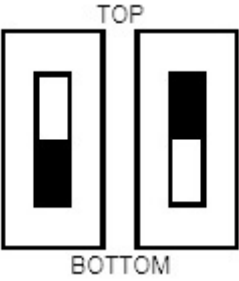
\* Settings of SW6 are not required for the communication with the GP.

\*1 The default values of transmission condition settings are as below.

Change the baud rate to 19200bps on the ladder software, etc.

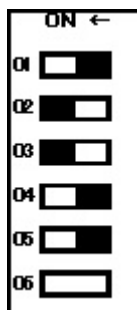
- Baud Rate: 9600bps
- Stop Bit: 2 Bits
- Parity Bit: Even
- Data Length: 7 Bits

## 3-2 [COM Port 2 Communication (RS-232C/RS-422 Switchable)]

<p><u>1) Station No. Switch Settings</u></p>  <p>( SW3 : × 10,      SW4 : × 1 )</p> <p>* Settings of SW1 and SW2 are not required for the communication with the GP.</p>	<p><u>1) Station No. Switch Settings</u></p> <p>00 (Possible to set from 00 to 31)</p> <p>* Settings of SW1 and SW2 are not required for the communication with the GP.</p>
<p><u>2) 5V Output Switch Settings</u></p> 	<p><u>2) 5V Output Switch Settings</u></p> <p>Bottom (Not Supply)</p>
<p><u>3) Communication Path Switch Settings</u></p> 	<p><u>3) Communication Path Switch Settings</u></p> <p>Top (RS-232C) Bottom (RS-422 )</p>
<p><u>4) Termination Resistance Switch Settings</u></p> 	<p><u>4) Termination Resistance Switch Settings</u></p> <p>RS-232C: Bottom (Without Termination Resistance)</p> <p>RS-422: Top (With Termination Resistance)</p>

## 5) Dipswitch Settings

**Set the switches to the black.**



## 5) Dipswitch Settings

SW1 (Transmission Condition Settings): OFF \*1

SW2 (CTS Switch of Port 1): ON

SW3 (CTS Switch of Port 2): ON

SW4 (Spare): OFF

SW5 (Loopback Test): OFF

\* Settings of SW6 are not required for the communication with the GP.

\*1 The default values of transmission condition settings are as below.

Change the baud rate to 19200bps on the ladder software, etc.

- Baud Rate: 9600bps
- Stop Bit: 2 Bits
- Parity Bit: Even
- Data Length: 7 Bits

## Connection Method

### 1. RS-232C Connection

[Link I/F on CPU Unit (Host Link Port) / CV500-LK201 (COM Port2)]

Type	Connection Method	Distance
Creating Cable		Within 15m

### NOTE

One each of the connector and connector hood, listed below, are included with the CV500 / CV1000 CPU unit. Only these connectors listed below can be used.

Connector XM2A-0901  
Connector Hood XM2S-0901

## Recommended Products

Connector/Cover for GP	D-sub 25 pin Plug	XM2A-2501	<OMRON Co.>
	Cover for D-sub 25 pin	XM2S-2511	<OMRON Co.>
	Jack Screw	XM2Z-0071	<OMRON Co.>
Cable	CO-MA-VV-SB5P × 28AWG <Hitachi Cable Ltd.>		
Setscrew	Metric Coarse Screw Tread : M2.6 × 0.45		

## 2. RS-422 Communication

[Link I/F on CPU Unit (Host Link Port) / CV500-LK201 (COM Port 2)]

Type	Connection Method	Distance
Using GP230-IS11-O		5m
Using GP070-CN10-O		Within 500m
Creating Cable		Within 500m



- \* Set the RS232-C/422 switch on the PLC to RS-422.
- \* Turn on the termination resistance switch on the PLC.
- \* Names of Signal A and Signal B are opposite on the GP and the PLC.

## NOTE

- \* One each of the connector and connector hood, listed below, are included with the CV500 / CV1000 CPU unit. Only these connectors listed below can be used.

Connector            XM2A-0901

Connector Hood    XM2S-0901

- \* When connecting the #9 and #10 pin on the GP Serial I/F, a termination resistance of 100Ω is added between RDA and RDB.


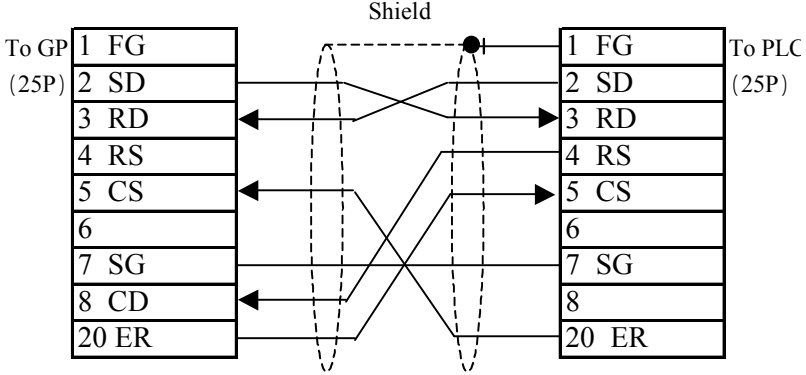
## Recommended Products

Connector/Cover for GP	D-sub 25 pin Plug	XM2A-2501	<OMRON Co.>
	Cover for D-sub 25 pin	XM2S-2511	<OMRON Co.>
	Jack Screw	XM2Z-0071	<OMRON Co.>
Cable	H-9293A (CO-HC-ESV-3P*7/0.2)    <Hirakawa Hewtech Corp.>		
Setscrew	Metric Coarse Screw Tread :    M2.6 × 0.45		



## 3. RS-232C Communication

[CV500-LK201 (COM Port 1)]

Type	Connection Method	Distance
Using GP410-IS00-O		5m
Creating Cable		Within 15m

### NOTE

The option cable GP410-IS00-O is 5m long. If you need a longer or shorter cable for connection, please create a cable.

### Recommended Products

Connector/Cover for GP	D-sub 25 pin Plug	XM2A-2501 <OMRON Co.>
	Cover for D-sub 25 pin	XM2S-2511 <OMRON Co.>
	Jack Screw	XM2Z-0071 <OMRON Co.>
Cable	H-9293A (CO-HC-ESV-3P*7/0.2) <Hirakawa Hewtech Corp.>	
Setscrew	Metric Coarse Screw Tread : M2.6 × 0.45	